







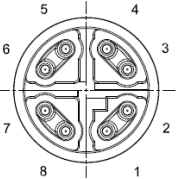
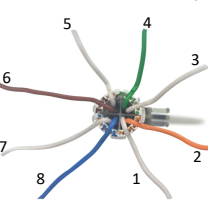


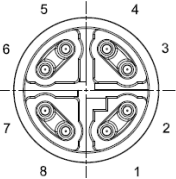
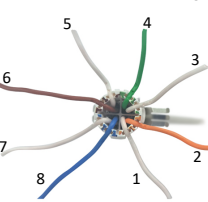

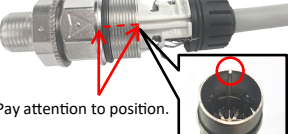
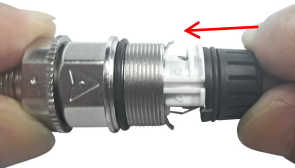
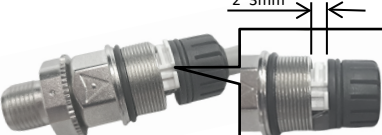






# M12 X-coded IDCType Male Cable Connector Installation

<p><b>1</b> Suited for AWG 22-26</p>  <p>Suited for OD 6.0~7.8    Suited for OD 7.8~8.5</p>	<p><b>2</b> First, install the Cap Nut, Cable sealing and Clamping cage in order.</p>  <p><b>3</b>    <b>2</b>    <b>1</b></p> <p>Select the suitable cable sealing according to the OD of the cable.</p>	<p><b>3</b></p> <p>step1 min.50mm    Stripping length</p>  <p>step2 Fold braid shield backwards</p>  <p>step3 Wrap braid shield evenly on cable.</p> 	<p><b>4</b> When using the 22AWG thick cable, please wrap braided shield evenly on the al foil, and reserve a length of 10~13mm.</p>  <p><b>5</b> First, cut off the al foil of each pair of wire.</p> <p>Then cut the two pairs of wires, white-orange and white-green. (Should be cut at least 10mm)</p> 
<p><b>5</b></p>  <p>Cable end 1    Cable end 2</p>	<p><b>7</b></p>  <p>1 white-orange 2 orange 3 white-green 4 green 5 white-brown 6 brown 7 white-blue 8 blue</p>	<p><b>8</b></p> <p>Insert wires into wire manager.</p>  <p>Then cut wires flush.</p>	<p><b>9</b> Press the shield cover down to the cable braid.</p> 
<p><b>6</b> First, insert the two long pairs of wires (brown &amp; blue), and two short pairs of wires (orange &amp; green) into the wire manager.</p> 	<p><b>7</b></p>  <p>1 white-orange 2 orange 3 white-green 4 green 5 white-brown 6 brown 7 white-blue 8 blue</p>	<p><b>8</b></p> <p>Insert wires into wire manager.</p>  <p>Then cut wires flush.</p>	<p><b>9</b> Press the shield cover down to the cable braid.</p> 
<p><b>12</b> Insert the wire manager into the plug body.</p> <p>Pay attention to position.</p> 	<p><b>13</b> Push the wire manager firmly.</p> 	<p><b>14</b> Push the wire manager forward until 2~3mm gap left.</p> 	<p><b>14</b> lock the Cap Nut.</p> 
<p><b>16</b> Tighten cable gland in clockwise.</p>  <p>SW17    SW16</p>	<p><b>17</b> Complete.</p> 	<p><b>For retermination : Dismounting</b></p> <p><b>1</b> Loosen cable gland in counterclockwise.</p>  <p>SW17    SW16</p> <p><b>2</b> Use a flathead screwdriver to pry the wire manager open.</p> 